

# ST-50.3

Mild Steel & 490 MPa high tensile steels

## Conformances

AWS A5.18/ ASME SFA5.18 ER70S-3

EN ISO 636-A-W2Si

ABS AWS A5.18 ER70S-3 (-50°C)

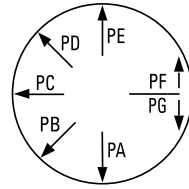
## Applications

- Pressure vessels
- Nuclear reactors
- Rail road car
- Shipbuilding
- Pipeline

## Features

- Good impact value at low temperature
- Good workability and Bead Appearance
- Good performance

## Welding Position



## Current

DC -

## Shielding Gas

Ar

## Diameter / Packaging

Diameter	PVC TUVE
mm (in)	5kg (11lbs)
1.2 (0.045)	✓
1.6 (1/16)	✓
2.0 (5/64)	✓
2.4 (3/32)	✓
3.2 (1/8)	✓

## Typical Chemical Composition of the Wire(%)

C	Si	Mn		
0.07	0.65	1.15		

## Typical Mechanical Properties of All-Weld Metal

	YS MPa(lbs/in <sup>2</sup> )	TS MPa(lbs/in <sup>2</sup> )	EL (%)	Temp °C(°F)	CVN-Impact Value J (ft-lbs)
As welded with 100% Ar	495 (71,800)	565 (81,950)	26	-20 (-4)	170 (125)